

Spare parts list

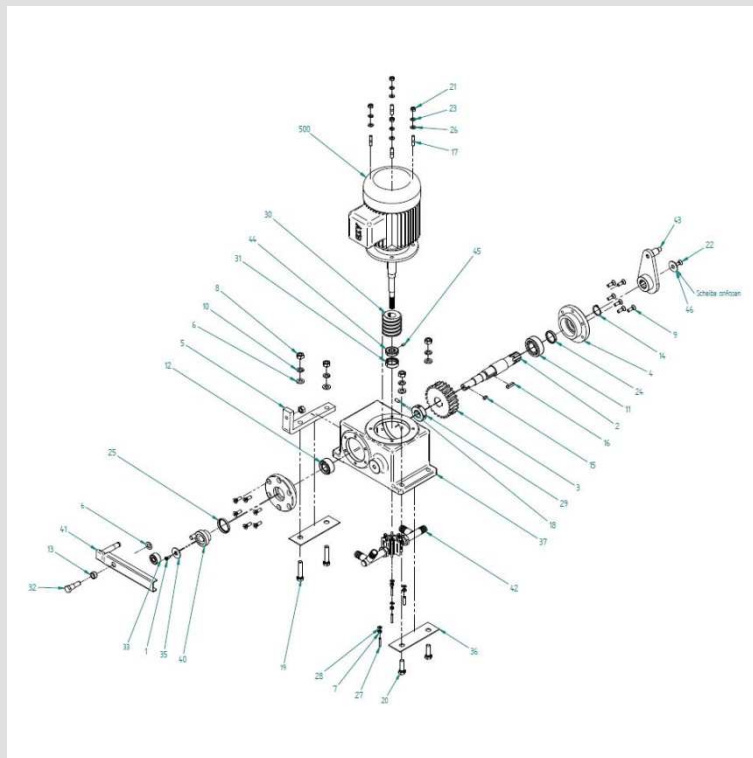
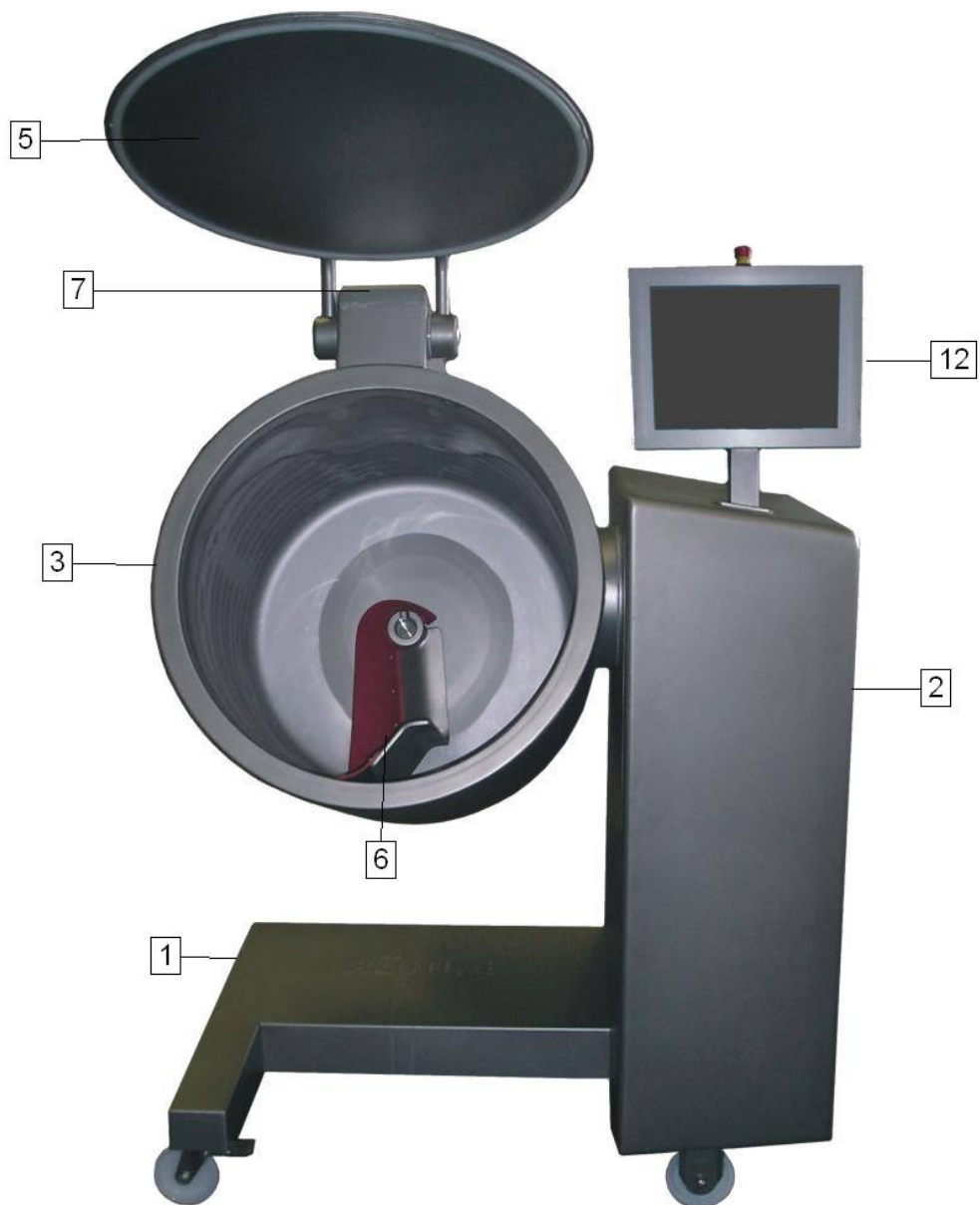


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for machine: MKR 150 from No. 1153

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MKR 150 from No. 1153

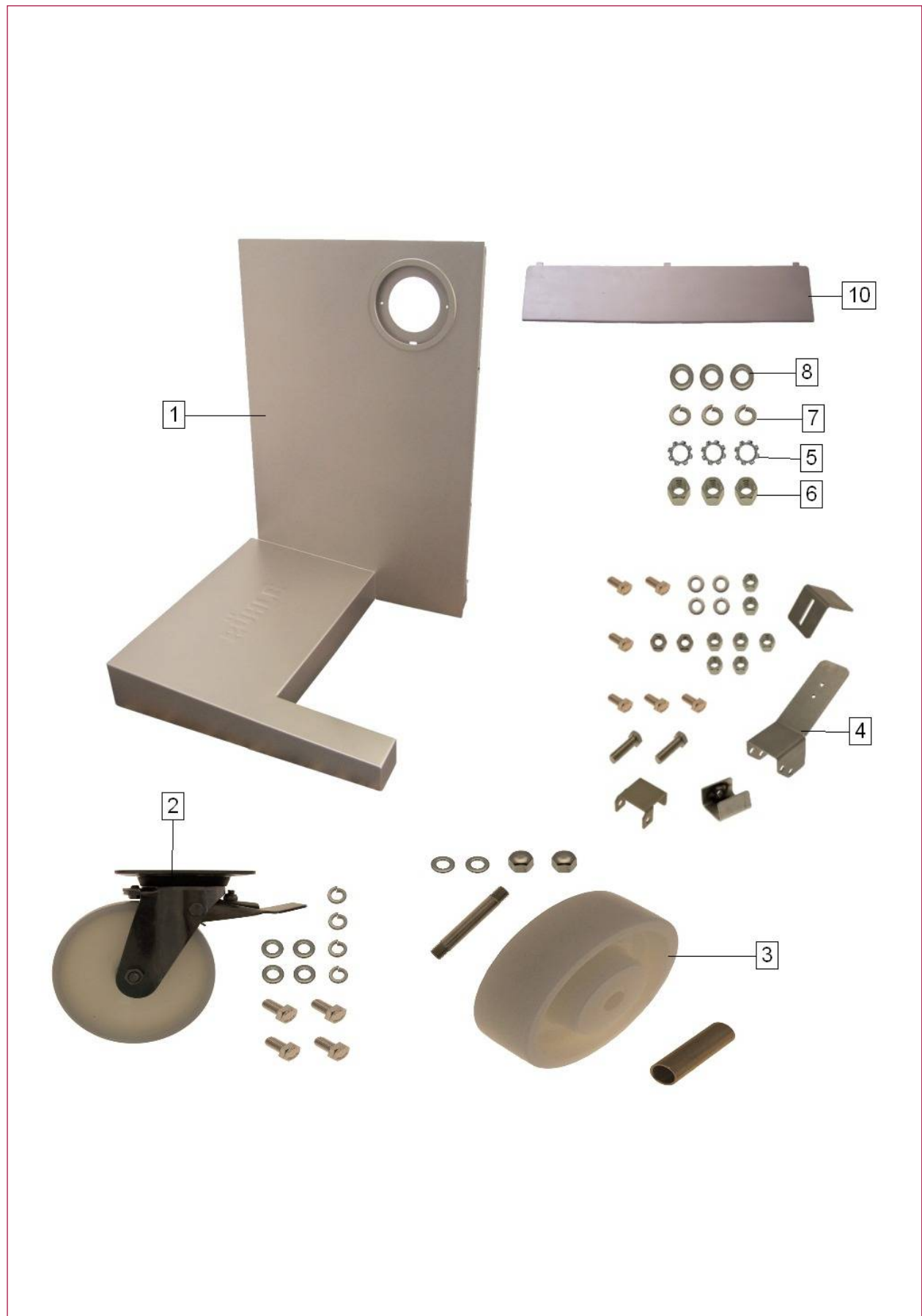


MKR 150 from No. 1153

		Position No.	Part No.	Designation	Quantity	
		1	101035et	Frame MKR 150/220	1 Stk	
		2	100584et	Hood MKR 150/220	1 Stk	
		3	104138	drum MKR 150	1 Stk	
		4	F443077	Drum swivelling MKR 150/220	1 Stk	
		5	F41996	Lid MKR 150/220	1 Stk	
		6	F42001et	Tumbling system MKR 150	1 Stk	
		7	F42005	Hood MKR 150	1 Stk	
		8	F41983	Cooling system MKR 150/220	1 Stk	
		9	105559	Vacuum system MKR 150/220	1 Stk	
		10	101171	Switch box MKR 150/220 : SK 1	1 Stk	
		11	107809	Switch box MKR 150/220 : SK 2	1 Stk	

		Position No.	Part No.	Designation	Quantity	
		12	106776	Control MKR 150/220	1 Stk	
		13	101548et	Feed cable MKR 150/220	1 Stk	

1 - Frame - 101035et



1 - Frame - 101035et

		Position No.	Part No.	Designation	Quantity	
		2	F42035	Guide roller MKR 150/220	2 Stk	
		3	F42072	wheel MKR 150/220	2 Stk	
		4	F441883	Locking device MKR 150/220	1 Stk	

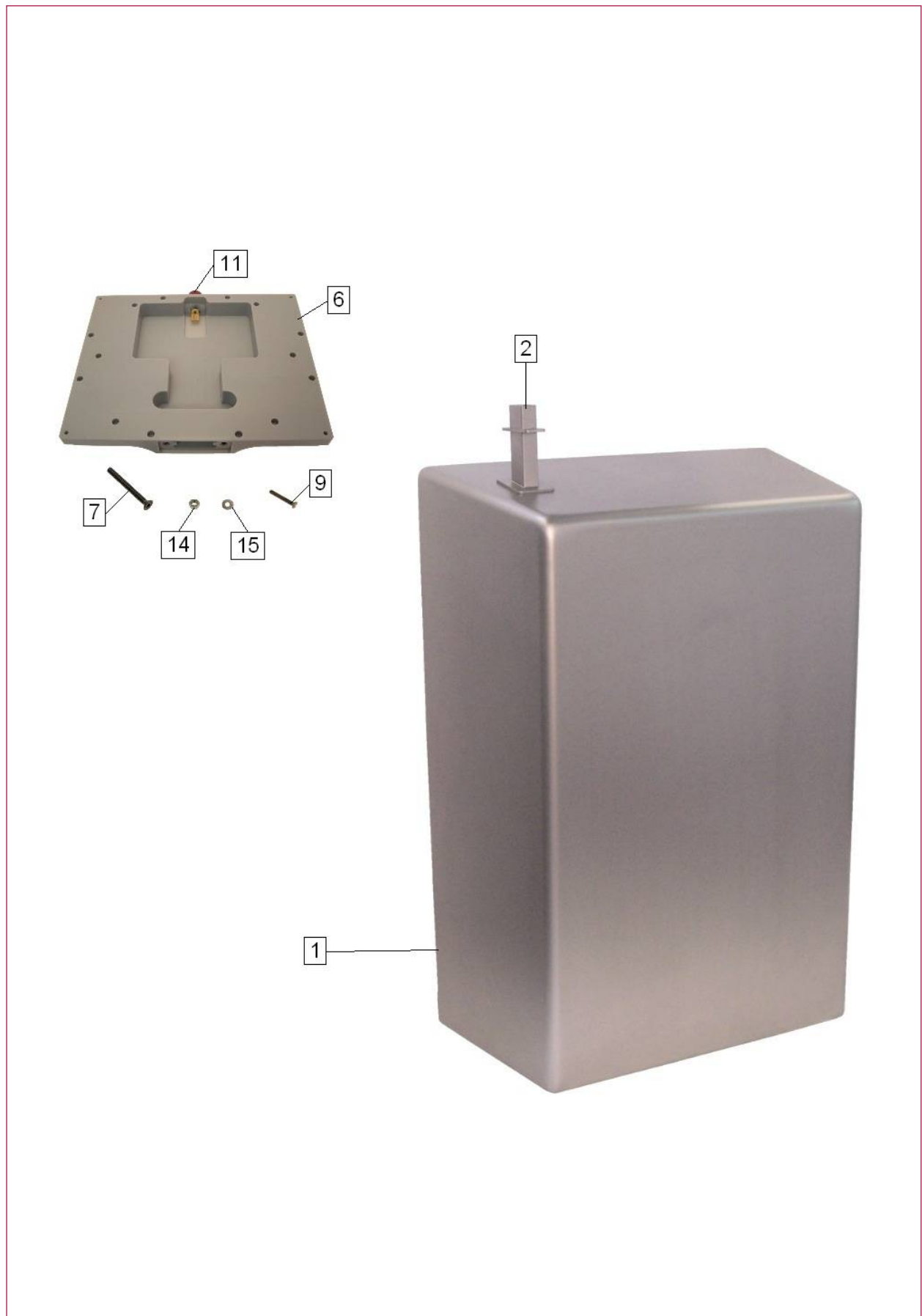
2 - Guide roller - F42035

		Position No.	Part No.	Designation	Quantity	
		1	F26742	Guide roller Ø 125 mm	1 Stk	
		2	F22888	Washer DIN125 A 8,4	4 Stk	
		3	F21260	Spring lock washer DIN127 B 8	4 Stk	
		4	F22449	Hexagonal bolt DIN933 M 8 x 20	4 Stk	

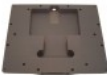
3 - wheel - F42072

		Position No.	Part No.	Designation	Quantity	
		1	F26739	wheel Ø 125 x 53	1 Stk	
		2	F28796	Bolt Ø 12 x 86	1 Stk	
		3	F20202	Washer DIN125 A 13	2 Stk	
		4	F20812	Cap nut DIN917 M 12	2 Stk	
		5	104100	Tube Ø 15 x 1,4 x 52,5	1 Stk	

2 - Hood - 100584et



2 - Hood - 100584et

		Position No.	Part No.	Designation	Quantity	
		4	F21260	Spring lock washer DIN127 B 8	4 Stk	
		5	F20259	Hexagonal nut DIN934 M 8	4 Stk	
		6	F255601	Back part 372 x 296 x 45	1 Stk	
		7	108119	Countersunk Bolt DIN 7991 M 8 x 70	2 Stk	
		8	F29325	O-ring Ø 17 x 2,5	1 Stk	
		9	107524	Raised Countersunk-Head Screw DIN964 M 5 x 30	4 Stk	
		10	F26986	Countersunk bolt DIN7991 M 8 x 16	2 Stk	
		11	F28387	Emergency stop button yel/re Q 25PV	1 Stk	
		12	F29060	Hexagonal nut M 25 x 1,5	1 Stk	
		13	F242947	Cable gland M 25 x 1.5 / brass	1 Stk	
		14	F20259	Hexagonal nut DIN934 M 8	4 Stk	

		Position No.	Part No.	Designation	Quantity	
		15	F26600	Disc Ø 8,5 x Ø 20 x 2	2 Stk	

3 - drum - 104138



3 - drum - 104138

		Position No.	Part No.	Designation	Quantity	
		2	F40984	Filter All MKR	1 Stk	
		3	109721	Resistance thermometer PT 100 / Ø 6 / Silicon coating	1 Stk	

4 - Drum swivelling - F443077



4 - Drum swivelling - F443077

		Position No.	Part No.	Designation	Quantity	
		1	101124	Gear motor MKR 150/220	1 Stk	
		4	F28893	Ring Ø 144 x Ø 250 x 15,5	1 Stk	
		5	F29117	O-ring Ø209,14 x 3,53	1 Stk	
		6	F28891	Spring key 18 x 7 x 96	2 Stk	

1 - Gear motor - 101124

		Position No.	Part No.	Designation	Quantity	
		1	F23713	Washer DIN125 A 17	4 Stk	
		2	F23786	Hexagonal bolt DIN933 M16 x 55	3 Stk	
		3	F28951	Cylinder head screw DIN912 M16 x 50	1 Stk	
		4	F28436	Gear motor with break SK772 100-S0-80 L/6 BRE5	1 Stk	
		5	F29057	Cable gland M 25 x 1.5	2 Stk	

4 - Gear motor with break - F28436

		Position No.	Part No.	Designation	Quantity	
		1	F21513	Rectifier GHE40L	1 Stk	

5 - Lid - F41996



5 - Lid - F41996

		Position No.	Part No.	Designation	Quantity	
		1	101127	Gear motor MKR 150/220	1 Stk	
		2	F28871	Ring Ø 44,5 x Ø 80 x 3	2 Stk	
		3	F28870	Shaft Ø 80 x 127,5	1 Stk	
		4	F28870a	Shaft Ø 80 x 127,5	1 Stk	
		5	F21100	Spring key A 8 x 7 x 45	2 Stk	
		6	F28868a	Arm Ø 25 x 600 roh	1 Stk	
		7	F28873	Disc Ø 10,5 x 19 x 2	2 Stk	
		8	F25962	Cylinder head screw DIN912 M10 x 30	1 Stk	
		9	F28868	Arm Ø 25 x 600 roh	1 Stk	
		11	F28901	Cylinder head screw DIN912 M10 x 130	1 Stk	
		12	F22134	Plug Ø 30 x 8	2 Stk	

		Position No.	Part No.	Designation	Quantity	
		14	F21110	Seal 13 x 17 x 2000 roh	1 Stk	
		15	F28864	Housing Ø 25,2 x Ø 195 x 25	1 Stk	
		16	F28867	Seal 13 x 17 x 520 roh	1 Stk	
		17	F28869	Shaft Ø 35 x 61	1 Stk	
		18	F25965	Cylindrical pin ISO2338 - Ø 6 m6 x 20	2 Stk	
		19	F28892	bolt Ø 12 x 35	2 Stk	

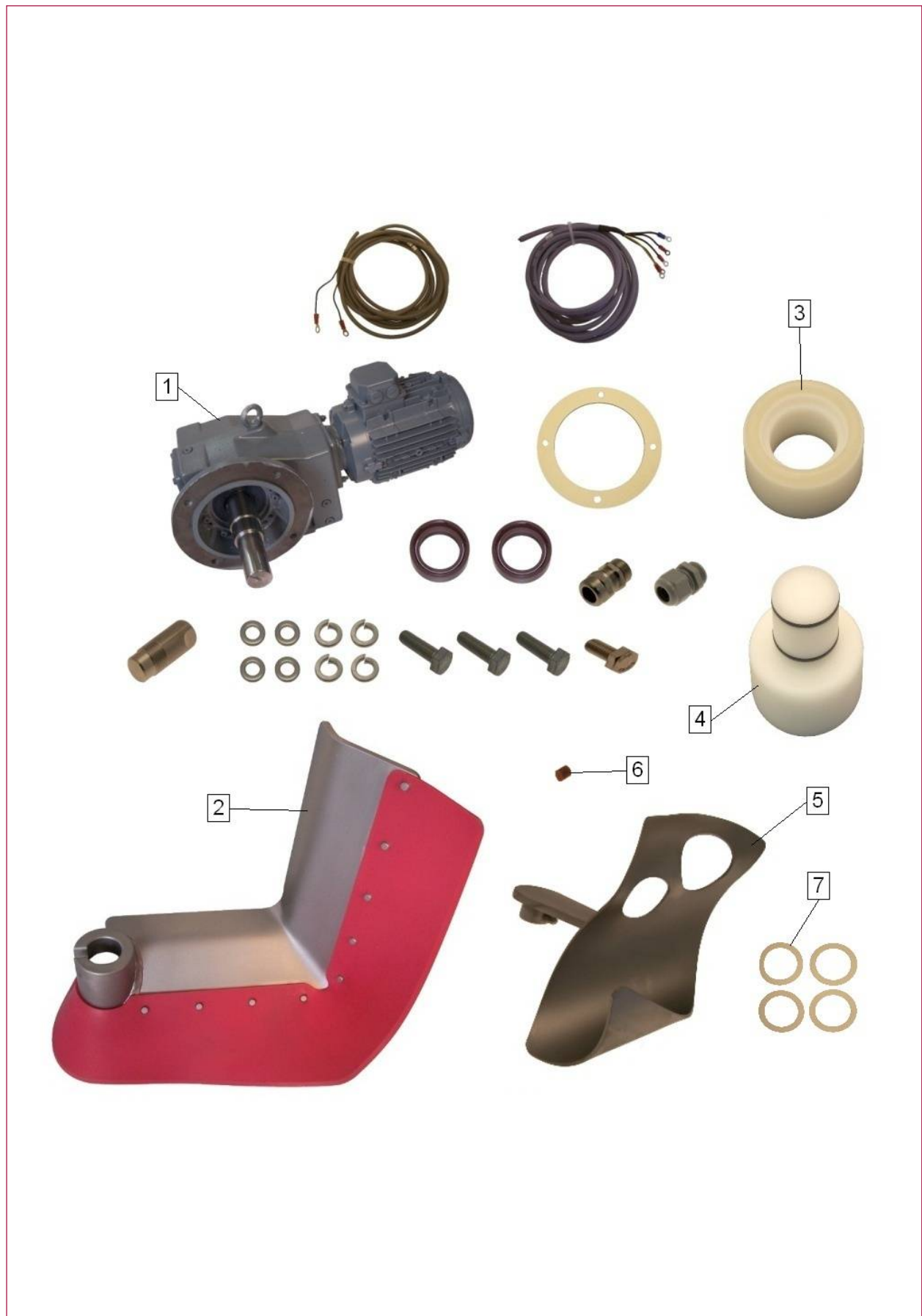
1 - Gear motor - 101127

		Position No.	Part No.	Designation	Quantity	
		1	F26009	Disc Ø 11 x 20 x 20 x 4	4 Stk	
		2	F26379	Spring lock washer DIN127 B 10	4 Stk	
		3	F25962	Cylinder head screw DIN912 M10 x 30	4 Stk	
		4	F20698	Cable ÖZ-J 4 x 1.5 mm²	3 m	
		5	F28102	Cable ÖZ-J 10x0.5 mm²	3 m	
		6	108498	Gear motor alternate zu STSG 027	1 Stk	

6 - Gear motor - 108498

		Position No.	Part No.	Designation	Quantity	
		1	F255095	Micro switch on-off STSG 026	2 Stk	
		2	F255096	Micro switch STSG 027	2 Stk	

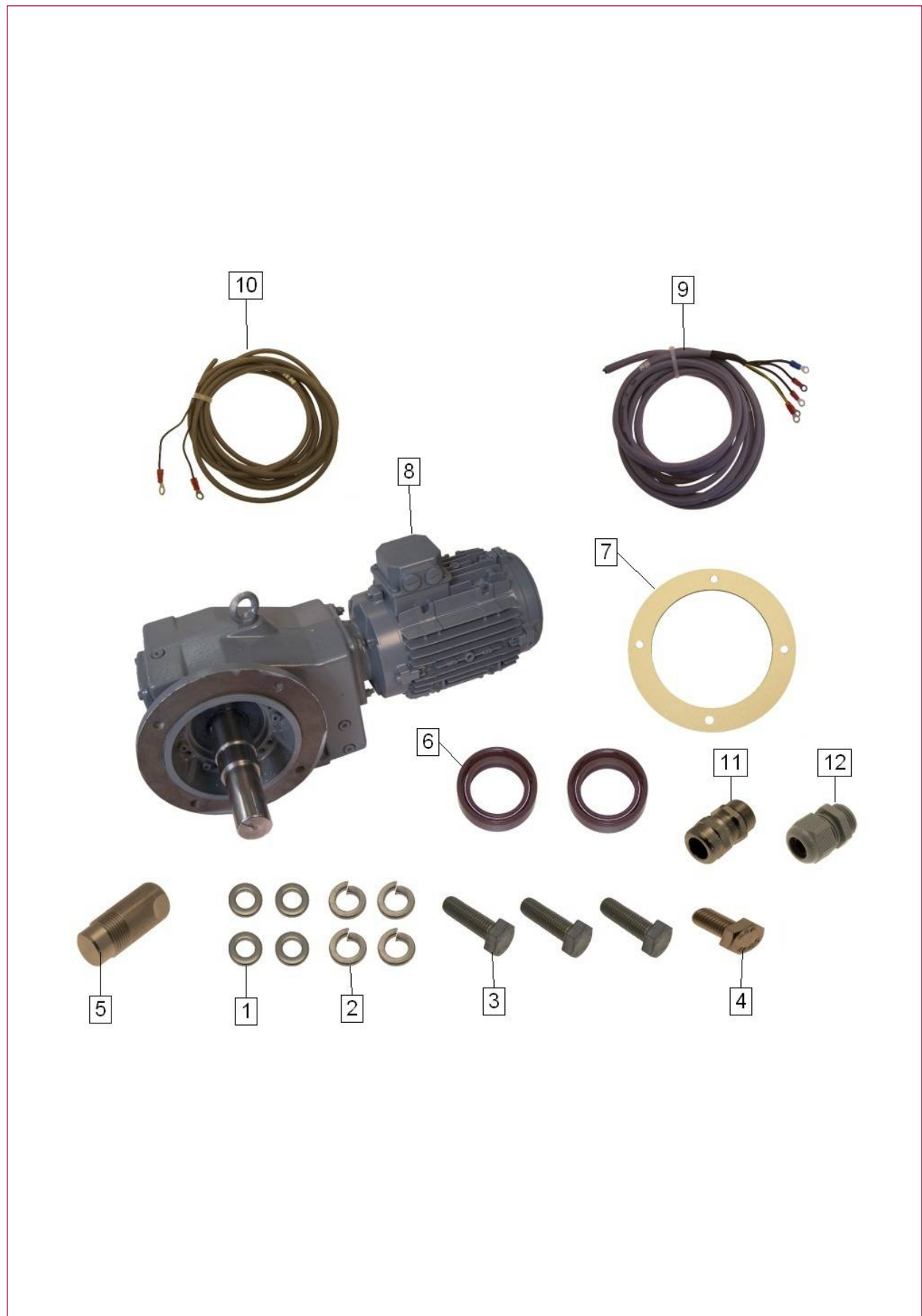
6 - Tumbling system - F42001et



6 - Tumbling system - F42001et

		Position No.	Part No.	Designation	Quantity	
		1	101126et	Gear motor MKR 150/220	1 Stk	
		2	F42002	Tumbling arm MKR 150	1 Stk	
		3	F41637	Ring MKR 130/150/200/220	1 Stk	
		4	F41565	Plug MKR 130/150/200/220	1 Stk	
		5	F41746	Mixing arm MKR 150	1 Stk	
		6	F25856	Buffer Ø 10 x 11.5	3 Stk	
		7	F28512	Spacers set Ø 45 x Ø 71 x 0.5/1.0/1.5/2.0	1 Stk	

1 - Gear motor - 101126et



1 - Gear motor - 101126et

		Position No.	Part No.	Designation	Quantity	
		1	F20202	Washer DIN125 A 13	4 Stk	
		2	F20210	Spring lock washer DIN127 B 12	4 Stk	
		3	F20230	Hexagonal bolt DIN933 M12 x 40	3 Stk	
		4	F21042	Hexagonal bolt DIN933 M12 x 30	1 Stk	
		5	F21129	Bolt Ø 20 x 50	1 Stk	
		6	F24724	Radial shaft seal Ø 50 x Ø 72 x 7	2 Stk	
		7	F24709	Seal Ø 180 x Ø 250 x 2	1 Stk	
		8	F28434	Gear motor SK9022VF-100L/40	1 Stk	
		9	101556	Cable blending tumbling drive MKR 150/220	1 Stk	
		10	101573	Cable for thermo switches MKR 150/220	1 Stk	
		11	104152	Cable gland PERFECT-KV-EMV M20x1.5	1 Stk	

		Position No.	Part No.	Designation	Quantity	
		12	F29058	Cable gland M 20 x 1.5	1 Stk	

2 - Tumbling arm - F42002



2 - Tumbling arm - F42002

		Position No.	Part No.	Designation	Quantity	
		3	F28878	Scraper MKR 150 Red Poly 702 x 380 x 4,2	1 Stk	

3 - Ring - F41637

		Position No.	Part No.	Designation	Quantity	
		2	F27109	Seal Ø 56 x Ø 72 x 8	1 Stk	
		3	F28512	Spacers set Ø 45 x Ø 71 x 0.5/1.0/1.5/2.0	1 Stk	

4 - Plug - F41565

		Position No.	Part No.	Designation	Quantity	
		2	F27842	O-ring Ø 25 x 3,5	2 Stk	

7 - Hood - F42005



7 - Hood - F42005

		Position No.	Part No.	Designation	Quantity	
		2	F28903	Bolt Ø 25 x 46	2 Stk	

8 - Cooling system - F41983



8 - Cooling system - F41983

		Position No.	Part No.	Designation	Quantity	
		1	F28133	Cooling unit MP 12TB, 50Hz	1 Stk	
		3	F28806	Seal 270 x 100 x 4	1 Stk	
		4	F28801	Seal 329 x 264 x 4	1 Stk	
		5	F10212	Fabric tape 30 mm black	0,06 m	
		6	F144446	Seal 50 mm Armaflex	0,5 m	
		7	F27944	Tar strip DV-15 for cooling hose	0,5 m	
		8	F24716	Seal 15 x 12	1,14 m	
		12	F20417	Hexagonal bolt DIN933 M 6 x 16	2 Stk	
		13	F21035	Disc Ø 6,5 x Ø 20 x 2	15 Stk	
		14	F24031	Spring lock washer DIN127 B 6	12 Stk	
		15	F20203	Hexagonal nut DIN934 M 6	12 Stk	

		Position No.	Part No.	Designation	Quantity	
		16	F20130	Cylinder head screw DIN912 M 6 x 20	8 Stk	
		17	F22116	Disc Ø 6,5 x Ø 30 x 3	5 Stk	

1 - Cooling unit - F28133

		Position No.	Part No.	Designation	Quantity	
		1	F21394	Pressure hose MKR 150 - 220	1 Stk	
		2	F21395	Hose MKR 150 - 220	1 Stk	
		3	F42016	Cooling flange MKR 150 - 220	1 Stk	
		4	F21029	O-ring Ø 16 x 3,5	2 Stk	
		5	F244707	Compressor MX16TB 50Hz	1 Stk	
		6	F244706	Accumulator dryer Cn 2032 S	1 Stk	

9 - Vacuum system - 105559



9 - Vacuum system - 105559

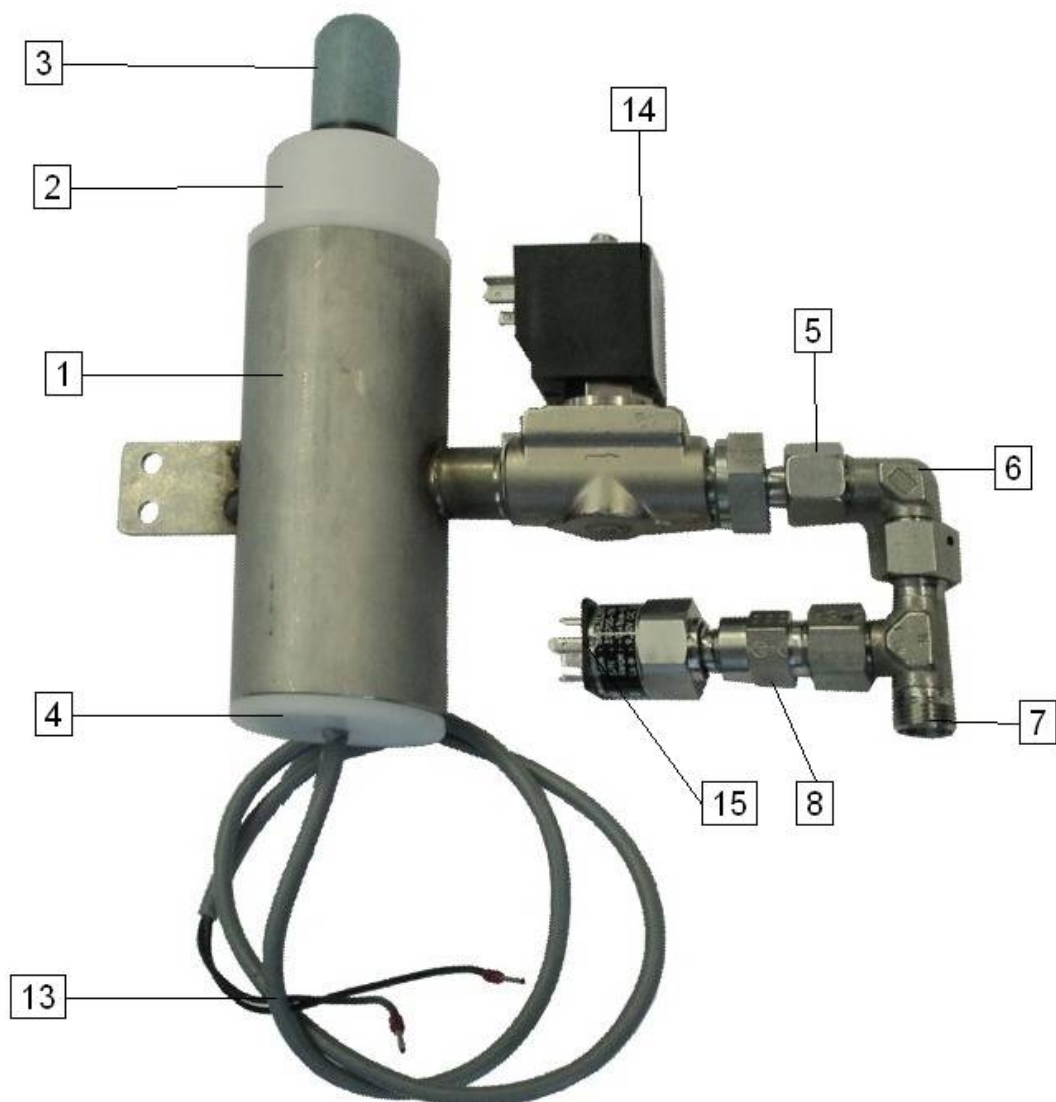
		Position No.	Part No.	Designation	Quantity	
		1	105558	Vacuum pump MKR 150/220	1 Stk	
		2	105544	Degermination MKR	1 Stk	
		3	105556	Moisture trap MKR all	1 Stk	
		4	105560	Hose MKR 150/220	1 Stk	
		5	105561	Hose MKR 150/220	1 Stk	
		6	105562	Schlauch MKR 300/600	1 Stk	
		7	105538	Elbow connector XEWKO-12L	1 Stk	

1 - Vacuum pump - 105558

		Position No.	Part No.	Designation	Quantity	
		1	F22116	Disc Ø 6,5 x Ø 30 x 3	4 Stk	
		2	F24031	Spring lock washer DIN127 B 6	4 Stk	
		3	F20417	Hexagonal bolt DIN933 M 6 x 16	4 Stk	
		4	107384	Double Nipple G1/2 - G3/4	1 Stk	
		5	107450	Double Nipple G 1/2 - G3/4	1 Stk	
		6	F25931	Air filter housing Ø 98x86 filter C 75	1 Stk	
		7	107842	Connector	1 Stk	
		8	105538	Elbow connector XEWKO-12L	1 Stk	
		9	100802	Vacuum oil VM 032 MGR 900	400 ml	
		9	106223	Vacuum pump KC 0010 E	1 Stk	
		11	101551	Cable for vacuum pump MKR 150/200	1 Stk	

		Position No.	Part No.	Designation	Quantity	
		12	F25937	2/2 way valve 230 V AWS-218/10 MG12E	1 Stk	

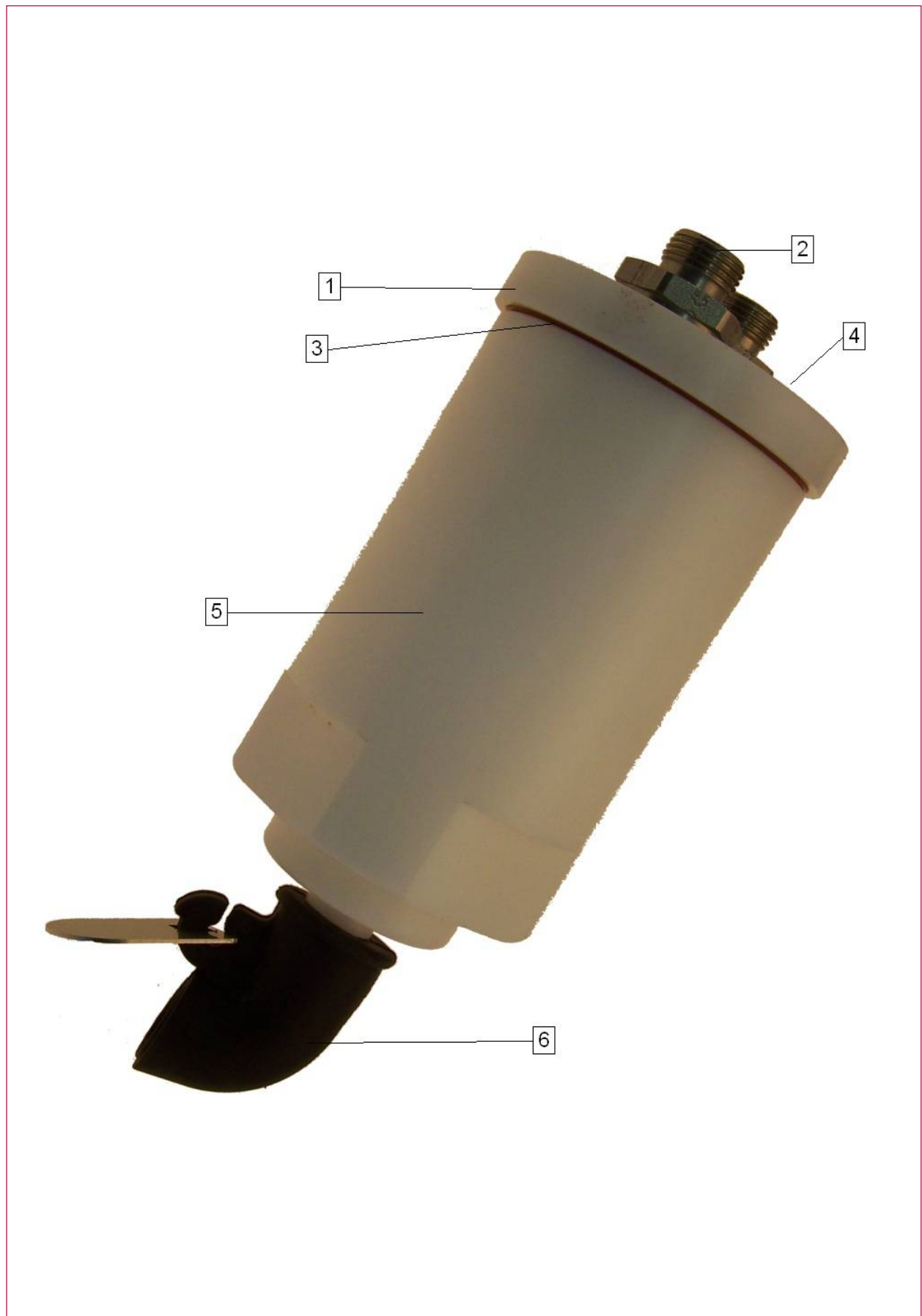
2 - Degermination - 105544



2 - Degermination - 105544

		Position No.	Part No.	Designation	Quantity	
		3	105505	Air filter Ø 25 x 65	1 Stk	
		5	105537	Screw joint EGKO-12LR1.2WD	1 Stk	
		6	105538	Elbow connector XEWKO-12L	1 Stk	
		7	105539	T-piece XETKO-12L	1 Stk	
		8	105540	Screw Joint MAV 12 LR OMD71	1 Stk	
		13	102837	Air ioniser rod-shaped MKR	1 Stk	
		14	F25937	2/2 way valve 230 V AWS-218/10 MG12E	1 Stk	
		15	F20914	Pressure transmitter 8472.xx.5717.05.19.61.01	1 Stk	

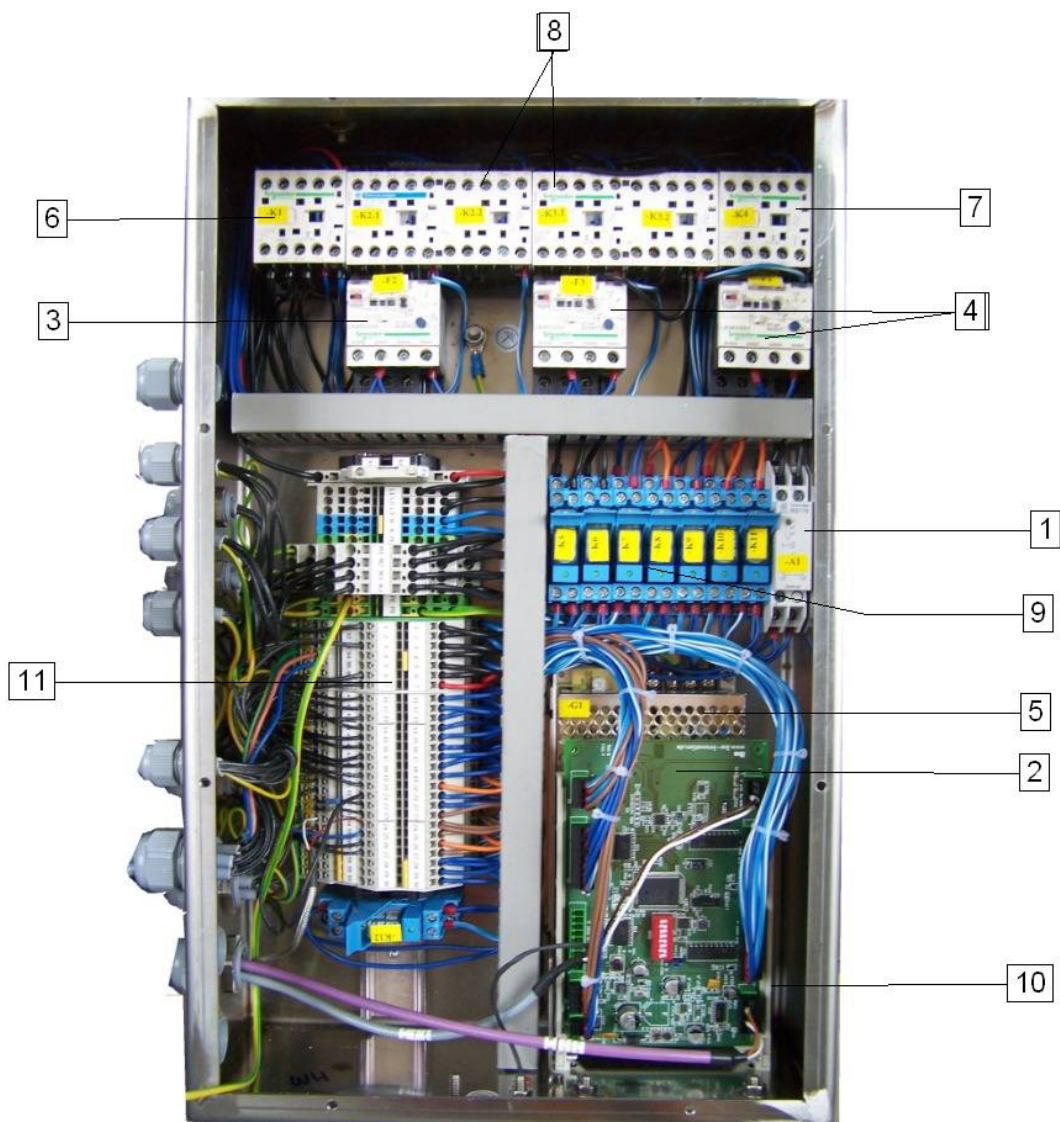
3 - Moisture trap - 105556



3 - Moisture trap - 105556

		Position No.	Part No.	Designation	Quantity	
		1	105552	Lid Ø 85 x 30	1 Stk	
		2	105691	Double nipple GE12LR1/271X	2 Stk	
		3	F250134	O-ring Ø 70 x 4	1 Stk	
		4	F144074	Sheet Metal Screw ST6,3 x 19-C-H	2 Stk	
		5	105550	Container Ø 80 x 150	1 Stk	
		6	F27696	Flap to separator 7047	1 Stk	

10 - Switch box - 101171



10 - Switch box - 101171

		Position No.	Part No.	Designation	Quantity	
		1	F27057	Phase sequence relay IK 9179	1 Stk	
		2	F248184	ETP board CANIO-220220P1 V1.00.00	1 Stk	
		3	F20911	Motor protect. relay 0.8 -1.2A LR 2-K0306	1 Stk	
		4	F20912	Motor protect. relay 1.2 -1.8A LR 2-K0307	2 Stk	
		5	F28410	Power supply 230VAC/24VDC S-60-24 MW	1 Stk	
		6	F27095	Power contactor 230VAC LC1 K0910P7	1 Stk	
		7	F27091	Power contactor 24VDC LP1-K0910 BD3	1 Stk	
		8	F20916	Turn contactor LP2-KO910 BD3	2 Stk	
		9	F41540	Relay 1 We / 24 VDC / 10A	8 Stk	
		10	F27618	Circuit board holder 208000 032	1 Stk	
		11	F29141	Terminal strip MKR 150/220/300/600	1 Stk	

		Position No.	Part No.	Designation	Quantity	
		12	F27915	Resistor 1 k Ohm / 1 W	1 Stk	
		13	102189	Resistor 10 kOhm / 0,6W 1%	1 Stk	
		14	F26132	Sealing ring M 25 / 4 x 6 mm	3 Stk	
		15	F29058	Cable gland M 20 x 1.5	1 Stk	
		16	F25780	Hexagonal nut M 20 x 1,5	1 Stk	
		17	F20948	Cable gland M 16 x 1.5	7 Stk	
		18	F246330	Hexagonal nut M 16 x 1,5	8 Stk	
		19	F29057	Cable gland M 25 x 1.5	3 Stk	
		20	F29060	Hexagonal nut M 25 x 1,5	5 Stk	
		21	F27625	blank plug M 25 x 1,5	2 Stk	
		22	F247397	Blank plug M 16 x 1,5	1 Stk	
		23	F26053	Fuse 2.0 AT 5,0 x 20 mm	2 Stk	

		Position No.	Part No.	Designation	Quantity	
		24	101549	Cable for vessel pivoting MKR 150/220	1 Stk	
		25	101552	Cable main power supply filter MKR 150/220	1 Stk	
		26	101558	Cable for cooling unit MKR 150/220	1 Stk	
		27	101560	Cable for vent valve MKR 150/220	1 Stk	
		28	101561	Cable for brake rectifier MKR 150/220	1 Stk	
		29	101563	Cable FC MKR 150/220	1 Stk	
		30	101570	Cable for limit switch S4 MKR 150/220	1 Stk	
		31	101571	Cable emergency stop switch MKR 150/220	1 Stk	
		32	101575	Cable for PC - ETP board MKR 150/220	1 Stk	
		33	101577	Cable FC current set-point val MKR 150/220	1 Stk	
		34	102194	Cable for pressure transmitter MKR 150/220	1 Stk	
		35	101568	Cable for limit switch S3 MKR 150/220	1 Stk	

		Position No.	Part No.	Designation	Quantity	
		36	F10131	Sticker flash	1 Stk	
		37	F148541	Sticker BMK02	5 Stk	
		38	F20664	Seal 18 x 3	2 m	
		39	108389	Cable for power supply PC MKR 150/220	1 Stk	
		40	108390	feed cable for PC MKR 150/220	1 Stk	

27 - Cable for vent valve - 101560

		Position No.	Part No.	Designation	Quantity	
		500	F27483	Cable ÖZ-J 3 x 1.5 mm ²	1,1 m	
		505	F23309	Socket GDM 3011	1 Stk	

30 - Cable for limit switch S4 - 101570

		Position No.	Part No.	Designation	Quantity	
		500	F28791	Cable ÖZ-O 4x0.75 mm²	0,55 m	
		505	F22285	Limit switch 188-A2Z left	1 Stk	
		506	F29058	Cable gland M 20 x 1.5	1 Stk	

31 - Cable emergency stop switch - 101571

		Position No.	Part No.	Designation	Quantity	
		500	F20694	Cable ÖZ-O 2 x 0.5 mm²	2,8 m	
		504	F28388	Contact element 1Ö E01	1 Stk	

32 - Cable for PC - ETP board - 101575

		Position No.	Part No.	Designation	Quantity	
		500	104082	BUS cable CAN bus Unitronik BUS CAN UL/CSA	2,1 m	
		508	F249129	Hood metal. 9 poles SUB D	1 Stk	
		509	F249013	Plug-in connector SUB D, TM 9 poles SUB D	1 Stk	
		510	F247636	Resistor 120 Ohm / 1 W	1 Stk	

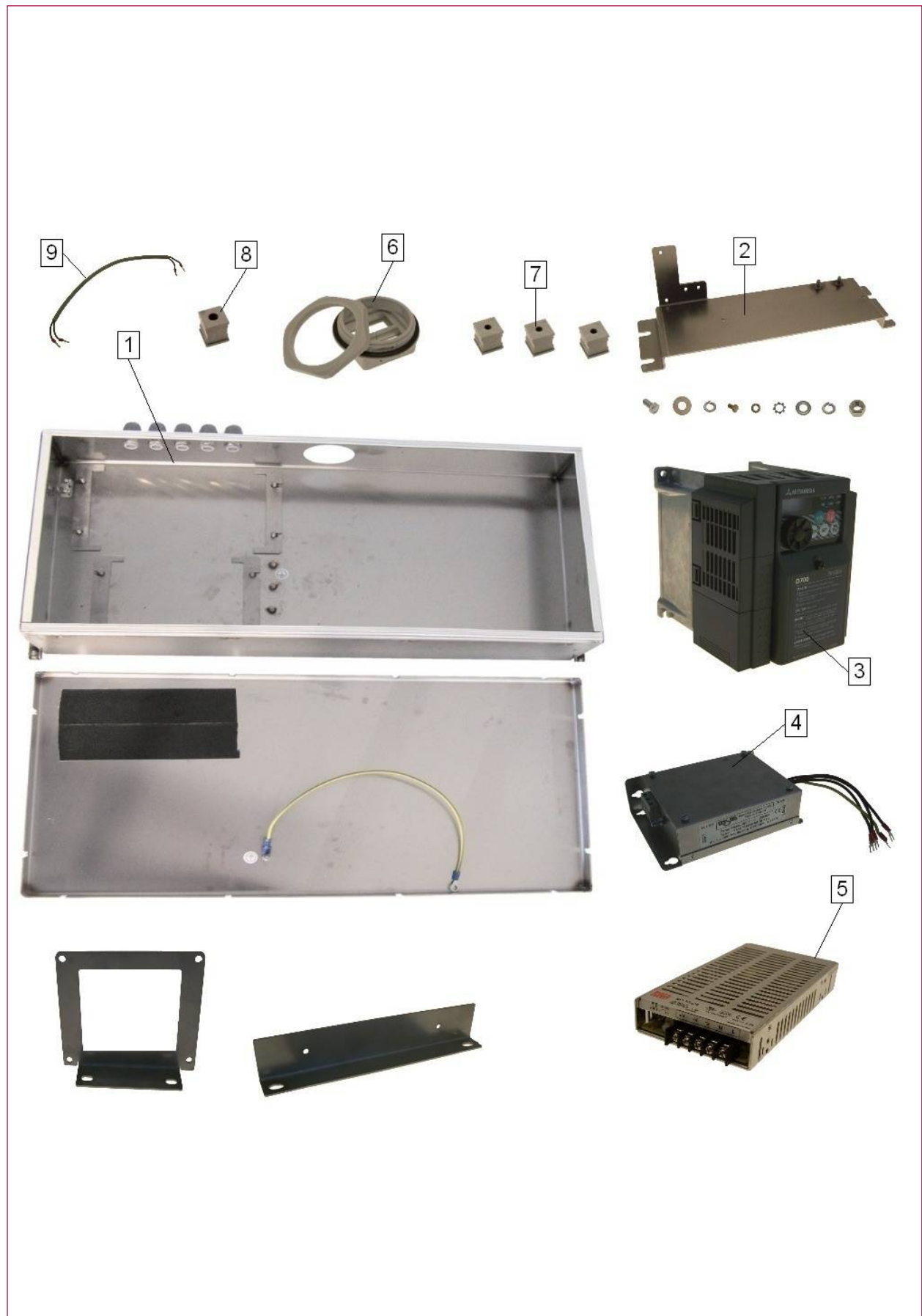
34 - Cable for pressure transmitter - 102194

		Position No.	Part No.	Designation	Quantity	
		500	105259	Socket with cabel GDM 3009 / Kabel 3x0,75² 1,5m	1 Stk	
		505	105260	Seal-valve plug GDM 3014J/black	1 Stk	

35 - Cable for limit switch S3 - 101568

		Position No.	Part No.	Designation	Quantity	
		500	F28791	Cable ÖZ-O 4x0.75 mm²	0,55 m	
		505	F20932	Limit switch 188-A2Z right	1 Stk	
		506	F29058	Cable gland M 20 x 1.5	1 Stk	

11 - Switch box - 107809



11 - Switch box - 107809

		Position No.	Part No.	Designation	Quantity	
		1	107810	Switch box MKR 150/220 : SK 2	1 Stk	
		2	107597	Console All types	1 Stk	
		3	107773	Programmed FC FR-D740-022-EC	1 Stk	
		4	107760	Line filter 1,5 KW FFR-CSH-036-8A-RF1-LL	1 Stk	
		5	F248631	Power supply 230VAC/24VDC SP75-24	1 Stk	
		6	F251999	Cable gland KVT63-4, grey	1 Stk	
		7	F252000	Cable sleeve KT 6, grey	2 Stk	
		8	104916	Cable sleeve KT 8, grey	2 Stk	
		9	108390	feed cable for PC MKR 150/220	1 Stk	

1 - Switch box - 107810

		Position No.	Part No.	Designation	Quantity	
		2	107808	Bracket 134,5 x 113,1 x 32 x 2	1 Stk	
		3	107807	Bracket 255 x 48 x 28 x 2	1 Stk	
		4	F25984	Cylinder head screw DIN84 M 5 x 12	2 Stk	
		5	F21196	Cylinder head screw DIN84 M 5 x 16	4 Stk	
		6	F21045	Washer DIN125 A 5,3	6 Stk	
		7	F20260	Spring lock washer DIN127 B 5	7 Stk	
		8	F21028	Hexagonal nut DIN934 M 5	8 Stk	
		9	F21035	Disc Ø 6,5 x Ø 20 x 2	4 Stk	
		10	F24031	Spring lock washer DIN127 B 6	10 Stk	
		11	F20203	Hexagonal nut DIN934 M 6	10 Stk	
		12	F20417	Hexagonal bolt DIN933 M 6 x 16	2 Stk	

		Position No.	Part No.	Designation	Quantity	
		13	F21035	Disc Ø 6,5 x Ø 20 x 2	16 Stk	
		16	F20664	Seal 18 x 3	2 m	
		21	F20163	Hexagonal bolt DIN933 M 5 x 12	10 Stk	
		24	F20417	Hexagonal bolt DIN933 M 6 x 16	4 Stk	
		25	F25913	Hexagonal nut DIN934 M 4	1 Stk	
		26	F28732	Lock washer DIN6797-A Ø 6,4	4 Stk	
		27	F20258	Washer DIN125 A 6,4	4 Stk	
		28	F24031	Spring lock washer DIN127 B 6	4 Stk	
		30	F25910	Hexagonal bolt DIN933 M 5 x 25	1 Stk	
		31	F26336	Lock washer DIN6797-A Ø 5,3	1 Stk	
		500	F10131	Sticker flash	1 Stk	
		501	F148541	Sticker BMK02	3 Stk	

		Position No.	Part No.	Designation	Quantity	
		502	F20948	Cable gland M 16 x 1.5	5 Stk	
		503	F246330	Hexagonal nut M 16 x 1,5	5 Stk	
		505	102242	Clamping bracket 4 - 13.5mm	1 Stk	

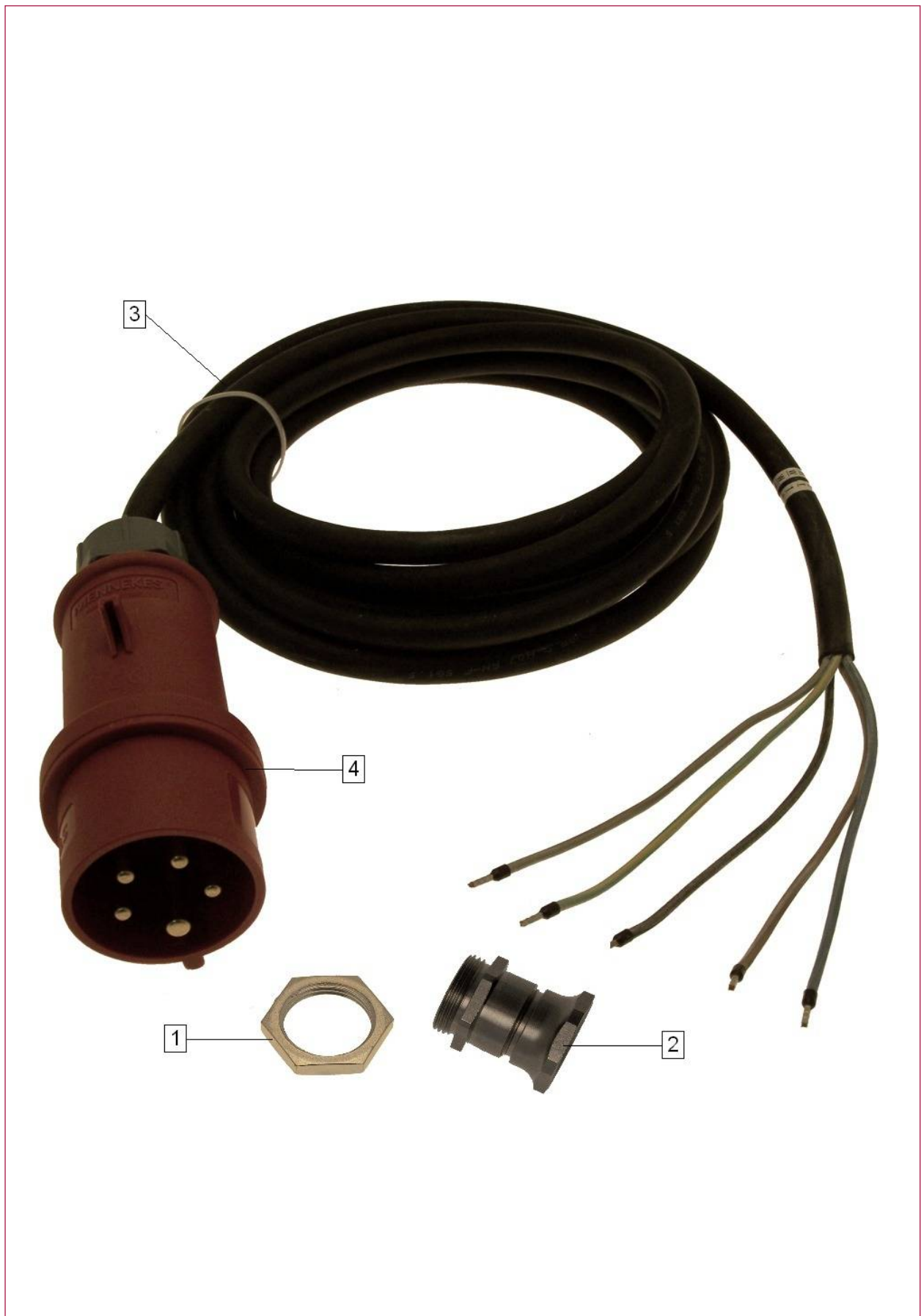
2 - Console - 107597

		Position No.	Part No.	Designation	Quantity	
		1	107595	Console all Type	1 Stk	
		2	F20163	Hexagonal bolt DIN933 M 5 x 12	2 Stk	
		3	102631	Disc Ø 6,5 x Ø 15 x 3	2 Stk	
		4	F20260	Spring lock washer DIN127 B 5	2 Stk	
		5	F21049	Cylinder head screw DIN84 M 3 x 6	4 Stk	
		6	F21048	Washer DIN125 A 3,2	4 Stk	
		7	F28732	Lock washer DIN6797-A ø 6,4	2 Stk	
		8	F20258	Washer DIN125 A 6,4	2 Stk	
		9	F24031	Spring lock washer DIN127 B 6	2 Stk	
		10	F20203	Hexagonal nut DIN934 M 6	2 Stk	

12 - Control - 106776

		Position No.	Part No.	Designation	Quantity	
		1	108202	Display Kuhnke Ventura Touch 15"	1 Stk	
		2	106601	Computer box Kuhnke Ventura 800	1 Stk	
		3	109063	Compact-Flash MKR V5.0	1 Stk	
		4	106178	Circuit diagram MKR 150/220	1 Stk	
		5	108901	Adapter Kuhne IPC /MSC Display	1 Stk	

13 - Feed cable - 101548et



13 - Feed cable - 101548et

		Position No.	Part No.	Designation	Quantity	
		1	F29060	Hexagonal nut M 25 x 1,5	1 Stk	
		2	F242947	Cable gland M 25 x 1.5 / brass	1 Stk	
		3	F22457	Cable H07RN-F 5G1.5	5 m	
		4	F26441	CEE socket 16A-6h 5-pin 400V	1 Stk	

